



# **Acoustical Smooth Board**

with ECOSE® Technology



## Acoustical Smooth Board with ECOSE® Technology

## **Description**

Knauf Insulation Acoustical Smooth Board is a 6.0 PCF thermal and acoustical insulation product made from inorganic glass fibers preformed into boards with ECOSE® Technology. The board is smooth on one side with precision cut tolerances.

#### Color

ECOSE® Technology gives the product its unique brown color.

## ECOSE® Technology

ECOSE® Technology is a revolutionary binder chemistry that makes Knauf Insulation products even more sustainable than ever. It features rapidly renewable bio-based materials rather than non-renewable petroleum-based chemicals traditionally used in glass mineral wool insulation products. ECOSE® Technology reduces binder embodied energy and does not contain phenol, formaldehyde, acrylics or artificial colors.

## **Application**

Knauf Insulation Acoustical Smooth Board with ECOSE® Technology is a versatile product for thermal and acoustical applications such as office partitions, ceiling panels, interior panels and sound baffles.

#### **Features and Benefits**

Density and Size Availability

• Knauf Insulation Acoustical Smooth Board with ECOSE® Technology is available in the densities and sizes required by panel and ceiling manufacturers. Special items not shown on the price and data sheet can be made based on our process capability.

## Surface Smoothness

 One surface is smooth which allows for flatness and uniformity.

## **Precision Tolerances**

• Tolerances are  $+/-\frac{1}{16}$ " (1.6 mm) for thickness and  $+/-\frac{1}{8}$ " (3.2 mm) for width and  $+/-\frac{1}{4}$ " (6.4 mm) length.

## **Fabrication**

The board is suitable for machining.

#### **Noise Reduction**

• Excellent sound absorption characteristics, an important benefit for today's office and interiors.

## **Indoor Air Quality**

• Certified for indoor air quality as a low emitting product by The GREENGUARD Environmental Institute to both the GREENGUARD Certification Program<sup>SM</sup> and the more stringent GREENGUARD Gold standard and verified to be formaldehyde free.

## **Sustainability**

- Carbon-negative: Knauf Insulation's products used for thermal insulating purposes recover the energy that it took to make them in just hours or a few days, depending on the application. Once installed, the product continues to save energy and reduce carbon generation as long as it is in place.
- Glass mineral wool insulation with ECOSE® Technology contains three primary ingredients:
  - Minimum 50% recycled post-consumer alass content verified every 6 months by UL Environment.
  - Sand, one of the world's most abundant and renewable resources
  - Our green chemistry initiative ECOSE® Technology, which reduces binder embodied energy by up to 70%
- This product contains no materials or chemicals on the International Living Building Institute's Red

### **Packaging**

• The standard packaging is sheets on pallets. For other options contact your Knauf Insulation sales representative.

## **Specification Compliance**

In U.S.:

- ASTM C 612; Type IA and Type IB
- GREENGUARD Certified®
- GREENGUARD Gold and verified to be formaldehyde free
- California Title 24
- HH-I-558C; Form A, Class 1 and Class 2
- NFPA 90A and 90B

In Canada:

CGSB 51-GP-10M

### **Technical Data**

Surface Burning Characteristics (UL Classified)

• Does not exceed 25 Flame Spread, 50 Smoke Developed when tested in accordance with ASTM E 84, CAN/ULC S102-M88, NFPA 90A and 90B, NFPA 255 and UL 723.

Temperature Range (ASTM C 411)

• Operating temperatures from 0°F to 450°F (-18°C to 232°C) up to 4" product thickness

Corrosiveness (ASTM C 665)

 Does not accelerate corrosion on steel. copper or aluminum.

Corrosion (ASTM C 1617)

• The corrosion rate in mils/yr will not exceed that of the 1 ppm chloride solution.

Shrinkage (ASTM C 356)

- Less than 0.3% linear shrinkage. Mold Growth (ASTM C 1338)
- Does not promote growth.

Water Vapor Sorption (ASTM C 1104)

- Less than 5% by weight. Odor (ASTM C 1304)
- Not objectionable.



Sound Absorption Coefficients (ASTM C 423, Type A Mounting)									
			Octave Band Center Frequency (cycles/sec.)						
Density		Thickness	125	250	500	1000	2000	4000	NRC
6.0 PCF	(96 kg/m³)	1'' (25 mm)	.05	.26	.77	1.04	1.04	1.03	.80
		1½'' (38 mm)	.13	.58	1.01	1.05	1.00	1.01	.90
		2'' (51 mm)	.32	.81	1.08	1.06	1.03	1.04	1.00

Thermal Conductivity (ASTM C 177) @ 75°F Mean Temperature						
D	ensity	Thermal Conductivity BTU-in. ft <sup>2</sup> °F				
6.0 PCF	(96 kg/m³)	0.22				

Packaging Available					
Product Dimensions	Package				
24" x 48"	Carton				
48" x 96"	Pallet				
48" x 120"	Pallet				
49" x 97"	Pallet				
49" x 121"	Pallet				

FORMS AVAILABLE AND MINIMUM RELEASE — 6.0 PCF (96 kg/m³)							
Thickness		Width Range <sup>†</sup>	Length Range	Minimum Release			
3/4"	(19 mm)	24"-61" (610 mm to 1549 mm)	48"-121" (1219 mm to 3073 mm )	18 MSF			
]"	(25 mm)			12 MSF			
11/2"	(38 mm)			9 MSF			
2"	(51 mm)			6 MSF			

 $<sup>^{\</sup>dagger}$  Tolerances: Thickness:  $\pm$   $^{1}\!/_{16}$ " (1.59 mm); Width:  $\pm$   $^{1}\!/_{8}$ " (3.2 mm); Length:  $\pm$   $^{1}\!/_{4}$ " (6.4 mm). For requirements not listed, contact your Knauf Insulation sales representative.





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#### **Low Emitting**

 Certified for indoor air quality as a low emitting product by the GREENGUARD Environmental Institute.

## **Product Availability**

- 1. All products are custom.
- 2. Acoustical Smooth Board is skidded smooth on one side.
- 3. Product tolerances:
  - +/-1/16" (1.6 mm) thickness
  - +/-1/8" (3.2 mm) width
  - +/-1/4" (6.4 mm) length.
- 4. It is recommended that Acoustical Smooth Board be sampled and evaluated prior to ordering.

## Glass Mineral Wool and Mold

Glass mineral wool insulation will not sustain mold growth. However, mold can grow on almost any material when it becomes wet and contaminated. Carefully inspect any insulation that has been exposed to water. If it shows any sign of mold it must be discarded. If the material is wet but shows no evidence of mold, it should be dried rapidly and thoroughly.

#### Notes

The chemical and physical properties of Knauf Insulation Acoustical Smooth Board with ECOSE® Technology represent typical average values determined in accordance with accepted test methods. The data is subject to normal manufacturing variations. The data is supplied as a technical service and is subject to change without notice. References to numerical flame spread ratings are not intended to reflect hazards presented by these or any other materials under actual fire conditions.

Check with your Knauf Insulation sales representative to assure information is current.



## **LEED Eligible Product**

Use of this product may help building projects meet green building standards as set by the Leadership in Energy and Environmental Design (LEED) Green Building Rating System.

MR Credit 4.1 - 4.2 Recycled Content MR Credit 5.1 - 5.2 Regional Materials



This product has been tested and is certified to meet the EUCEB requirements.





## **GREENGUARD Gold**

Knauf Insulation achieved GREENGUARD GOLD Certification and is verified to be formaldehyde free.

#### **GREENGUARD Certification Program**

Products are certified to GREENGUARD standards for low chemical emissions into indoor air during product usage. For more information, visit ul.com/gg.

Knauf Insulation has achieved a UL Environment claim validation for over 50% post-consumer recycled glass content in our insulation products.